CIGARETTE SPECIFICATION

MANUFACTURING CENTER
CAMBRIDGE LIGHTS 100 REGULAR SP
BRAND CODE-1660 (810)

EFFECTIVE DATE: 01/28/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	ETC TAR	:	12.0 MG/CIGT	11.5 - 12.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	35.000	MM				
TOTAL R.T.D.	:	4.60	IN. H2O				
DILUTION TARGET	:	27.0 +/- 5.0 %					

TIPPING PAPER : 72MM X 3500M CK/WHT DOL PPT IV 365 12-196-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 . 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	: FULLER XR-5206 (PROTOS 100)	PVA	61-023-A
	: FULLER WB-3924-EL	PVA	61-058-A
	: FINDLEY L8107	PVA	62-085-A
	: NATIONAL 32-2013 (FORMERLY 72-2782)	PVA	62-069-A
SEAM ADHESIVE	: NATIONAL 32-2007 (MK10/PROTOS 100)	PVA	61-051-A
	: FULLER WB-3902U	PVA	61-044-A

STD. FILLER - PACK O.V.: A4160 - 13.00% CAMBRIDGE LIGHTS REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 27CU/0.6% (100% WOOD) 10-403-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057684139

REASON FOR CHANGE : TIPPING ADHESIVE FINDLEY L8107 (62-085-A) ADDED TO
: SPEC AS AN APPROVED ADHESIVE FOR THIS PRODUCT.
: OTHER MATERIALS UPDATED AS NEEDED. NO WEIGHT
: CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 1/23/92

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APPROVED BY: E. L. Watts JPE

SUPERCEDES SPECIFICATION DATED: 7/01/91

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